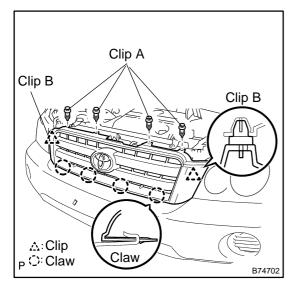
7616W-01

REPLACEMENT

HINT:

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- A bolt without a torque specification is shown in the standard bolt chart (see page 03-2).

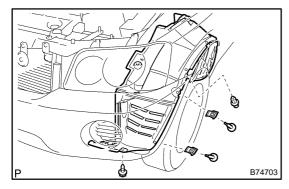


1. REMOVE RADIATOR GRILLE

(a) Using a screwdriver, disengage the 4 claws and remove the 4 clips labeled A, 2 clips labeled B and grille.

HINT:

Tape the screwdriver tip before use.



2. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSY LH

- (a) Remove the screw and 3 clips.
- (b) Partially remove the fender liner.

HINT:

It is not necessary to fully remove the fender liner completely. Partially remove it so that the bumper cover can be removed in step (4).

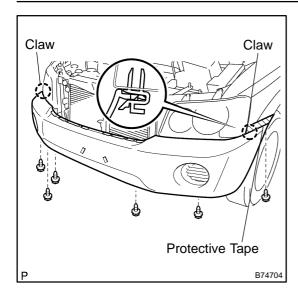
3. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSY RH

HINT:

Use the same procedure described for the LH side.

2005 HIGHLANDER REPAIR MANUAL (RM1144U)

Author: Date: 3746



4. REMOVE FRONT BUMPER COVER

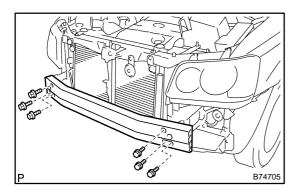
- (a) Put protective tape under the front fender.
- (b) Remove the 6 screws.
- (c) Using a screwdriver, disengage the 2 claws and remove the bumper cover.

HINT:

Tape the screwdriver tip before use.

(d) w/ Fog lamp:Disconnect the 2 connectors.

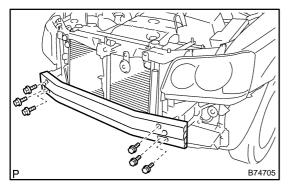
5. REMOVE FRONT BUMPER ENERGY ABSORBER



6. REMOVE FRONT BUMPER REINFORCEMENT

(a) Remove the 6 bolts and reinforcement.

- 7. REMOVE FOG LAMP ASSY LH (W/ FOG LAMP)
- 8. REMOVE FOG LAMP ASSY RH (W/ FOG LAMP)
- 9. REMOVE FRONT BUMPER HOLE COVER (W/O FOG LAMP)



10. INSTALL FRONT BUMPER REINFORCEMENT

(a) Install the reinforcement with the 6 bolts.

Torque: 77 N·m (780 kgf·cm, 57 ft·lbf)

11. INSTALL FRONT BUMPER COVER

(a) Install the bumper cover with the 6 screws.

Torque: 5.5 N·m (55 kgf·cm, 49 in. lbf)

Author: Date: 3747